

Work Order ID 54661

December 16, 2009 7:36:32 AM



Page 1

Item ID: D350-567-023

Accept



Setup Start



Revision ID:

Stop



Item Name: Replacement Window, Large

Start Date: 12/16/09 Start Qty: 1.00



Cust Item ID:

Required Date: 12/16/09 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
N/A	Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-567-023 CHG002

N/A

110

0.00



Packaging

Packaging

Memo

0.00

Packaging

Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***

9/12/16 SP (1X)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

27 8 01/12/16

(40)

Work Order ID 54661

December 16, 2009 7:36:36 AM

Page 2

Item ID: D350-567-023

Accept

Setup Start

Revision ID:

Stop

Item Name: Replacement Window, Large

Start Date: 12/16/09 Start Qty: 1.00

Cust Item ID:

Required Date: 12/16/09 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-567-023 ☐ Location: ☐ PPP Rev:

PPP 54659

9/12/16 QD SP

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

H.09.12.16

MF
09-12-16

Picklist Print

December 16, 2009 7:35:55 AM

Page 1

Work Order ID: 54661

Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large

Comments:

Start Date: 12/16/09

Required Date: 12/16/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

212-12



Receptacles

Purchased

No

120

Each

146.0000

(9.0000

9/12/16 SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

146

112919

46

113085

100

2600-6



Camlock Stud

Purchased

No

120

Each

42.0000

(9.0000

9/12/16 SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

42

112919

42

2600-LW



Camloc Retaining Washer

Purchased

No

120

Each

322.0000

(9.0000

9/12/16 SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

322

110178

10

111993

12

112251

200

112919

100

Picklist Print

December 16, 2009 7:35:55 AM

Page 2

Work Order ID: 54661

Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large

Comments:

Start Date: 12/16/09

Required Date: 12/16/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN526C832R9 Screw		Purchased	No			120	Each	251.0000	22.0000		9/12/16 SD	

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 251

107376 51

108377 5

108928 14

110372 8

110915 1

111916 1

112492 171

AN960JD8

Purchased

No

120

Each

1,263.000 44.0000

9/12/16 (1x) SD

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 1263

107091 9

108335 11

110382 48

110917 3

111578 60

112314 412

112385 720

December 16, 2009 7:35:55 AM

Shop Packet Print

Page 2

Picklist Print

December 16, 2009 7:35:56 AM

Page 3

Work Order ID: 54661

Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large

Comments:

Start Date: 12/16/09

Required Date: 12/16/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2463 Manufactured No

120

f

588.1726

6.5789

9/12/16 SP

Seal
(D2463-075) Cat (1) at 75.00"
as per dwg
*** per kit ***
Mo 9/12/16
↳ measured 8 7/12/16

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

75.3752

31350

1.8278

34305

18.25

41121

3.75

43841

51.5474

Main Warehouse

ST404

512.7973684

50075

512.797368

D2942 Manufactured No

120

Each

5.0000

1.0000

9/12/16 SP

Replacement Window

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5

41132

5

DT8439 Manufactured No

120

Each

0.0000

1.0000

9/12/16 SP

template

December 16, 2009 7:35:56 AM

Shop Packet Print

Page 3

Picklist Print

December 16, 2009 7:35:56 AM

Page 4

Work Order ID: 54661

Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large


Comments:

Start Date: 12/16/09

Required Date: 12/16/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
FG-778150-550-ROL  7781 9oz Glass 50"x125yd		Purchased	No			120	sf	876.0000	21.0000			

9/12/16 SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

876

111166

876

MS20470AD3-5

Purchased

No

120

Each

4,153.000 -18.0000 !



Rivet

9/12/16

SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4153

104817

3030

9682

1123

18

December 16, 2009 7:35:56 AM

Shop Packet Print

Page 4

Picklist Print

December 16, 2009 7:36:31 AM

Page 5

Work Order ID: 54661

Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large

Comments:

Start Date: 12/16/09

Required Date: 12/16/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L08 Nut		Purchased	No			120	Each	475.0000	22.0000		9/12/10	SP (10)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

475

110002

24

111889

30

112243

43

112492

24

112612

1

112794

53

113149

100

113226

200

224

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D

Date: 08.07.08